

SPEC. NO.: PS-50765-XXXXX-XXX

REVISION: 1

PRODUCT NAME: 1.0mm PITCH EDGE CARD CONNECTOR

PRODUCT NO: 50765 SERIES

PREPARED: IH.LEE DATE: 2017/07/28	CHECKED: CY.CHEN DATE: 2017/07/28	APPROVED: CS.WANG DATE: 2017/07/28
--	--	---

TITLE: **1.0MM PITCH EDGE CARD CONNECTOR**

RELEASE DATE: [2017.07.28](#)

REVISION: 1

ECN No: [1709278](#)

PAGE: **2** OF **9**

1	REVISION HISTORY	3
2	SCOPE.....	4
3	APPLICABLE DOCUMENTS	4
4	REQUIREMENTS	4
5	PERFORMANCE.....	5
6	INFRARED REFLOW CONDITION	8
7	PRODUCT QUALIFICATION AND TEST SEQUENCE.....	9

TITLE: **1.0MM PITCH EDGE CARD CONNECTOR**

RELEASE DATE: **2017.07.28**

REVISION: 1

ECN No: **1709278**

PAGE: **3** OF **9**

1 Revision History

Rev.	ECN #	Revision Description	Prepared	Date
1	ECN-1709278	NEW PRODUCT RELEASE	IH.LEE	2017/07/28

TITLE: **1.0MM PITCH EDGE CARD CONNECTOR**RELEASE DATE: **2017.07.28**

REVISION: 1

ECN No: **1709278**PAGE: **4** OF **9**

2 SCOPE

This specification covers performance, tests and quality requirements for **1.0mm PITCH EDGE CARD Connector**

3 APPLICABLE DOCUMENTS

EIA-364: ELECTRONICS INDUSTRIES ASSOCIATION
TS-1000: ENVIRONMENTAL TEST METHODOLOGY

4 REQUIREMENTS

4.1 Design and Construction

- 4.1.1 Product shall be of design, construction and physical dimensions specified on applicable product drawing.
- 4.1.2 All materials conform to R.o.H.S. and the standard depends on TQ-WI-140101.

4.2 Materials and Finish

- 4.2.1 Contact: High performance copper alloy (**Phosphor Bronze**)
Finish: (a) Contact Area: **Refer to the drawing.**
(b) Under plate: **Refer to the drawing.**
(c) Solder area: **Refer to the drawing.**
- 4.2.2 Housing: Thermoplastic or Thermoplastic High Temp., UL94V-0
- 4.2.3 Mylar: Polyester., UL94V-0
- 4.2.4 Fit Nail: High performance alloy(**Brass or Stainless steel**)
Finish: (a) Under plate: **Refer to the drawing.**
(b) Solder area: **Refer to the drawing.**

4.3 Ratings

- 4.3.1 Voltage : **50 Volts AC/DC (per pin)**
- 4.3.2 Current : **1.1 Amperes (per pin)**
- 4.3.3 Operating Temperature : **-40°C to +85°C**

TITLE: **1.0MM PITCH EDGE CARD CONNECTOR**RELEASE DATE: **2017.07.28**

REVISION: 1

ECN No: **1709278**PAGE: **5** OF **9****5 Performance**

5.1. Test Requirements and Procedures Summary

Item	Requirement	Standard
Examination of Product	Product shall meet requirements of applicable product drawing and specification.	Visual, dimensional and functional per applicable quality inspection plan.
ELECTRICAL		
Item	Requirement	Standard
Low Level Contact Resistance	Initial: 30 mΩ Max. After test: 10 mΩ Max. change allowed	Mate connectors, measure by dry circuit, 20mV Max., 100mA Max. (EIA-364-23)
Insulation Resistance	1000 MΩ Min.	Unmated connectors, apply 500 V DC between adjacent terminals. (EIA-364-21)
Dielectric Withstanding Voltage	No discharge, flashover or breakdown. Current leakage: 1 mA max.	500 V AC Min. at sea level for 1 minute. Test between adjacent contacts of unmated connectors. (EIA-364-20)
Temperature Rise	30°C Max. Change allowed	Mate connectors: measure the temperature rise at rated current until temperature stable. The ambient condition is still air at 25°C (EIA-364-70,Method2)

TITLE: **1.0MM PITCH EDGE CARD CONNECTOR**

RELEASE DATE: 2017.07.28

REVISION: 1

ECN No: 1709278

PAGE: 6 OF 9

MECHANICAL

Item	Requirement	Standard
Durability	50 Cycles for Backplane Receptacle After test: 10 mΩ Max. change allowed	The sample should be mounted in the tester and fully mated and unmated the number of cycles. (EIA-364-09)
Durability(precondition)	Perform 5 mate/unmate cycles.	No evidence of physical damage (EIA-364-09)
Mating Un-mating Force	Mating Force: 1.15N Max.per pin Un-mating Force: 0.13N Min.per pin(Initial) 0.05N Min.per pin(After test)	Measure the force required to mate/unmate connector. (EIA-364-13 Method A)
Contact & Fit Nail Retention	Retention Force: 2N Min.	Measure the retention force of contact and Fit Nail in the housing.
Vibration	No discontinuity longer than 1 microsecond allowed. 10 mΩ Max. change from initial contact resistance.	Subject mated specimens to 3.10G's rms between 20-500 Hz for 15 minutes in each of 3 mutually perpendicular planes. (EIA-364-28 Condition VII)
Mechanical Shock	No discontinuity longer than 1 microsecond allowed. 10 mΩ Max. change from initial contact resistance.	Subject mated specimens to 30G's half-sine shock pulses of 11milliseconds duration 3 shocks in each direction applied along 3 mutually perpendicular planes, 18 total shocks. (EIA-364-27)
Resistance to Reflow Soldering Heat	No discharge	Pre Heat : 150°C~180°C , 60~120sec. Heat : 230°C Min., 40sec Min. Peak Temp. : 260°C Max, 10sec Max.
Reseating	Appearance: No damage	Manually mated/unmated the connector or socket perform 3 cycles.

TITLE: **1.0MM PITCH EDGE CARD CONNECTOR**RELEASE DATE: **2017.07.28**

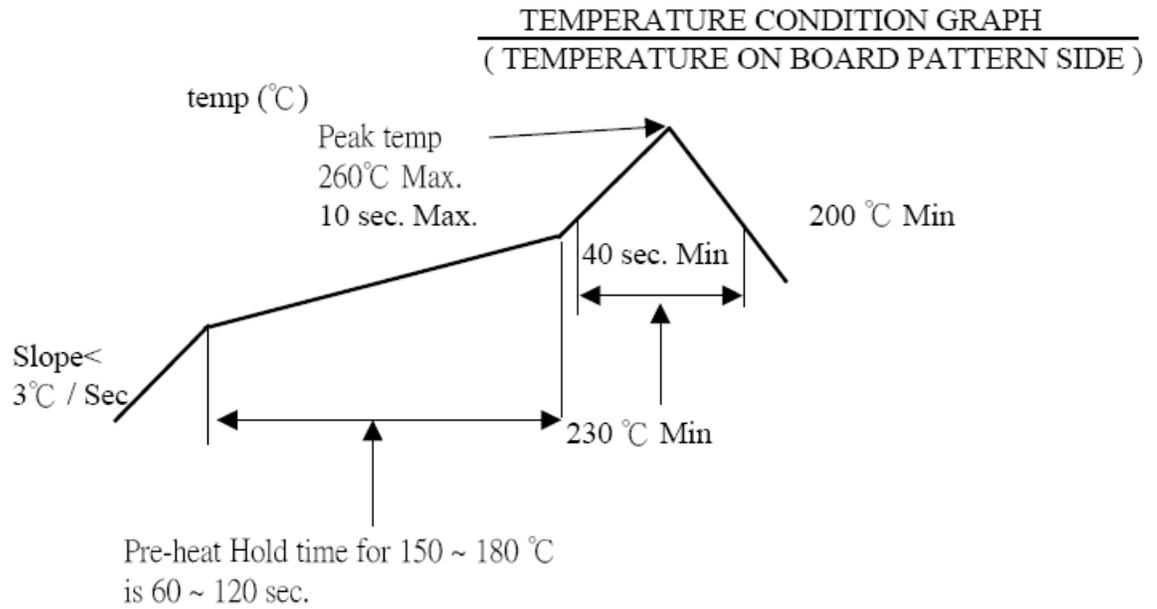
REVISION: 1

ECN No: **1709278**PAGE: **7** OF **9****ENVIRONMENTAL**

Item	Requirement	Standard
Thermal Shock	See Product Qualification and Test Sequence Group 5	Mate module and subject to follow condition for 100 cycles. 1 cycles: -55°C and +85 °C each 30min. (EIA-364-32, Test condition I)
Temperature Life	See Product Qualification and Test Sequence Group 3	Subject mated connectors to temperature life at 105°C for 168 hours. (EIA-364-17B)
Temperature Life (precondition)	No physical damage	Subject mated connectors to temperature life at 105°C for 92 hours. (EIA-364-17, method A)
Salt Spray	See Product Qualification and Test Sequence Group 1	Subject mated connectors to 5% salt-solution concentration, 35°C Gold plating 30 u" for 96 hours. (EIA-364-26)
Humidity	No Physical damage Initial: 30 mΩ Max. After test: 10 mΩ Max. change allowed	Subject mated connectors to temperature and humidity of 40°C with 90% to 95% RH for 96 hours. (EIA-364-31 Method II Test Condition A)
Solder Ability	Tin plating: Solder able area shall have minimum of 95% solder coverage. Gold plating: Solder able area shall have minimum of 75% solder coverage	Add then into solder bath, Temperature at 245 ±5°C , for 4-5 sec. (EIA-364-52)

Note. Flowing Mixed Gas shall be conduct by customer request.

6 INFRARED REFLOW CONDITION



TITLE: **1.0MM PITCH EDGE CARD CONNECTOR**RELEASE DATE: **2017.07.28**

REVISION: 1

ECN No: **1709278**PAGE: **9** OF **9****7 PRODUCT QUALIFICATION AND TEST SEQUENCE**

Test or Examination	Test Group								
	1	2	3	4	5	6	7	8	9
	Test Sequence								
Examination of Product	1、5 8	1、6 10	1、5 8、11	1、6	1、8 11、14	1、7	1、3	1、3	1、3
Low Level Contact Resistance	2、4 7	2、5 9	2、4 7、10		2、7 10、13	3、6			
Insulation Resistance					3、15				
Dielectric Withstanding Voltage					4、16				
Temperature Rise				5					
Durability	3					4			
Durability(precondition)		3	3	2	5				
Mating / Unmating Forces						2、5			
Contact & Fit Nail Retention								2	
Vibration		7							
Mechanical Shock		8							
Resistance to Reflow Soldering Heat									2
Reseating			9	4	12				
Thermal Shock					6				
Temperature Life			6	3					
Temperature Life(precondition)		4							
Salt Spray	6								
Humidity					9				
Solder Ability							2		
Sample Size	4	4	4	4	4	4	4	4	4